

## JOBBER DRILLS 135° (CONT.)

### HX18 SERIES - WIRE GAUGE SIZE

Model No.	Wire Gauge Size	Decimal Size"	L2"	L1"	Price /Each
TCP237	52	0.0635	7/8	1-7/8	
TCP238	51	0.067	1	2	
TCP239	50	0.07	1	2	
TCP240	49	0.073	1	2	
TCP241	48	0.076	1	2	
TCP242	47	0.0785	1	2	
TCP243	46	0.081	1-1/8	2-1/8	
TCP244	45	0.082	1-1/8	2-1/8	
TCP245	44	0.086	1-1/8	2-1/8	
TCP246	43	0.089	1-1/4	2-1/4	
TCP247	42	0.0935	1-1/4	2-1/4	
TCP248	41	0.096	1-3/8	2-3/8	
TCP249	40	0.098	1-3/8	2-3/8	
TCP250	39	0.0995	1-3/8	2-3/8	
TCP251	38	0.1015	1-7/16	2-1/2	
TCP252	37	0.104	1-7/16	2-1/2	
TCP253	36	0.1065	1-7/16	2-1/2	
TCP254	35	0.11	1-1/2	2-5/8	
TCP255	34	0.111	1-1/2	2-5/8	
TCP256	33	0.113	1-1/2	2-5/8	
TCP257	32	0.116	1-5/8	2-3/4	
TCP258	31	0.12	1-5/8	2-3/4	
TCP259	30	0.1285	1-5/8	2-3/4	
TCP260	29	0.136	1-3/4	2-7/8	
TCP261	28	0.1405	1-3/4	2-7/8	
TCP262	27	0.144	1-7/8	3	

Model No.	Wire Gauge Size	Decimal Size"	L2"	L1"	Price /Each
TCP263	26	0.147	1-7/8	3	
TCP264	25	0.1495	1-7/8	3	
TCP265	24	0.152	2	3-1/8	
TCP266	23	0.154	2	3-1/8	
TCP267	22	0.157	2	3-1/8	
TCP268	21	0.159	2-1/8	3-1/4	
TCP269	20	0.161	2-1/8	3-1/4	
TCP270	19	0.166	2-1/8	3-1/4	
TCP271	18	0.1695	2-1/8	3-1/4	
TCP272	17	0.173	2-3/16	3-3/8	
TCP273	16	0.177	2-3/16	3-3/8	
TCP274	15	0.18	2-3/16	3-3/8	
TCP275	14	0.182	2-3/16	3-3/8	
TCP276	13	0.185	2-5/16	3-1/2	
TCP277	12	0.189	2-5/16	3-1/2	
TCP278	11	0.191	2-5/16	3-1/2	
TCP279	10	0.1935	2-7/16	3-5/8	
TCP280	9	0.196	2-7/16	3-5/8	
TCP281	8	0.199	2-7/16	3-5/8	
TCP282	7	0.201	2-7/16	3-5/8	
TCP283	6	0.204	2-1/2	3-3/4	
TCP284	5	0.2055	2-1/2	3-3/4	
TCP285	4	0.209	2-1/2	3-3/4	
TCP286	3	0.213	2-1/2	3-3/4	
TCP287	2	0.221	2-5/8	3-7/8	
TCP288	1	0.228	2-5/8	3-7/8	

### HX15 SERIES - LETTER SIZE

Model No.	Letter Size	Decimal Size"	L2"	L1"	Price /Each
TCP211	A	0.234	2-5/8	3-7/8	
TCP212	B	0.2374	2-3/4	4	
TCP213	C	0.2421	2-3/4	4	
TCP214	D	0.2461	2-3/4	4	
TDE116	E	0.25	2-3/4	4	
TCP216	F	0.2571	2-7/8	4-1/8	
TCP217	G	0.261	2-7/8	4-1/8	
TCP218	H	0.2661	2-7/8	4-1/8	
TCP219	I	0.272	2-7/8	4-1/8	
TCP220	J	0.2772	2-7/8	4-1/8	
TCP221	K	0.2811	2-15/16	4-1/4	
TCP222	L	0.2902	2-15/16	4-1/4	
TCP223	M	0.2949	3-1/16	4-3/8	

Model No.	Letter Size	Decimal Size"	L2"	L1"	Price /Each
TCP224	N	0.302	3-1/16	4-3/8	
TCP225	O	0.3161	3-3/16	4-1/2	
TCP226	P	0.3228	3-5/16	4-5/8	
TCP227	Q	0.3319	3-7/16	4-3/4	
TCP228	R	0.339	3-7/16	4-3/4	
TCP229	S	0.348	3-1/2	4-7/8	
TCP230	T	0.358	3-1/2	4-7/8	
TCP231	U	0.368	3-5/8	5	
TCP232	V	0.3772	3-5/8	5	
TCP233	W	0.3858	3-3/4	5-1/8	
TCP234	X	0.3969	3-3/4	5-1/8	
TCP235	Y	0.4039	3-7/8	5-1/4	
TCP236	Z	0.413	3-7/8	5-1/4	

## JOBBER DRILL SETS

### A097 SERIES

- TiN coated tip that increases surface hardness and improves tool life
- Low thrust design with self centering split point that makes for easier penetration
- Material: High Speed Steel
- Manufacturing Standards: ANSI
- Point Angle: 118°
- Cutting Direction: Right Hand
- Case Included

**Note:** Sizes 47 to 60 and 1/16" to 5/64" have no split point or TiN tip



TCP405

Model No.	No. of Pieces	Sizes	Price /Each
TCP405	29	1/16" to 1/2" by 1/64"	
TCP406	15	1/16" to 1/2" by 1/32"	
TCP407	13	1/16" to 1/4" by 1/64"	
TCP408	60	1 to 60	
TCP409	26	A to Z	
TCP410	115	A to Z, 1 to 60, 1/16" to 1/2" by 1/64"	

## JOBBER DRILL SETS

### C29HX10 SERIES

- Unique surface treatment for improved wear resistance in hard ferrous alloys
- Low thrust design and self-centering split point makes for easier penetration
- Material: High Speed Steel
- Manufacturing Standards: ANSI
- Point Angle: 135°
- Finish: Purple and Gold
- Cutting Direction: Right Hand
- Case Included



Model No.	No. of Pieces	Sizes	Price /Each
TCP404	29	1/16" to 1/2" by 1/64"	

